

25.1 Optional Forward Skylights

NOTE: The forward two skylight openings will be covered with the acrylic windshield.

- 1) Using a fine felt marker mark the outline of the forward skylight. Figure 25.1.1.
- 2) Use a 3” hole saw to cut out the ends of the front skylights or drill a series of 1/4” holes around the perimeter of each corner radius as in Figure 25.1.2.
- 3) Cut out along the outer marked line.
- 4) File all edges and radii until smooth.

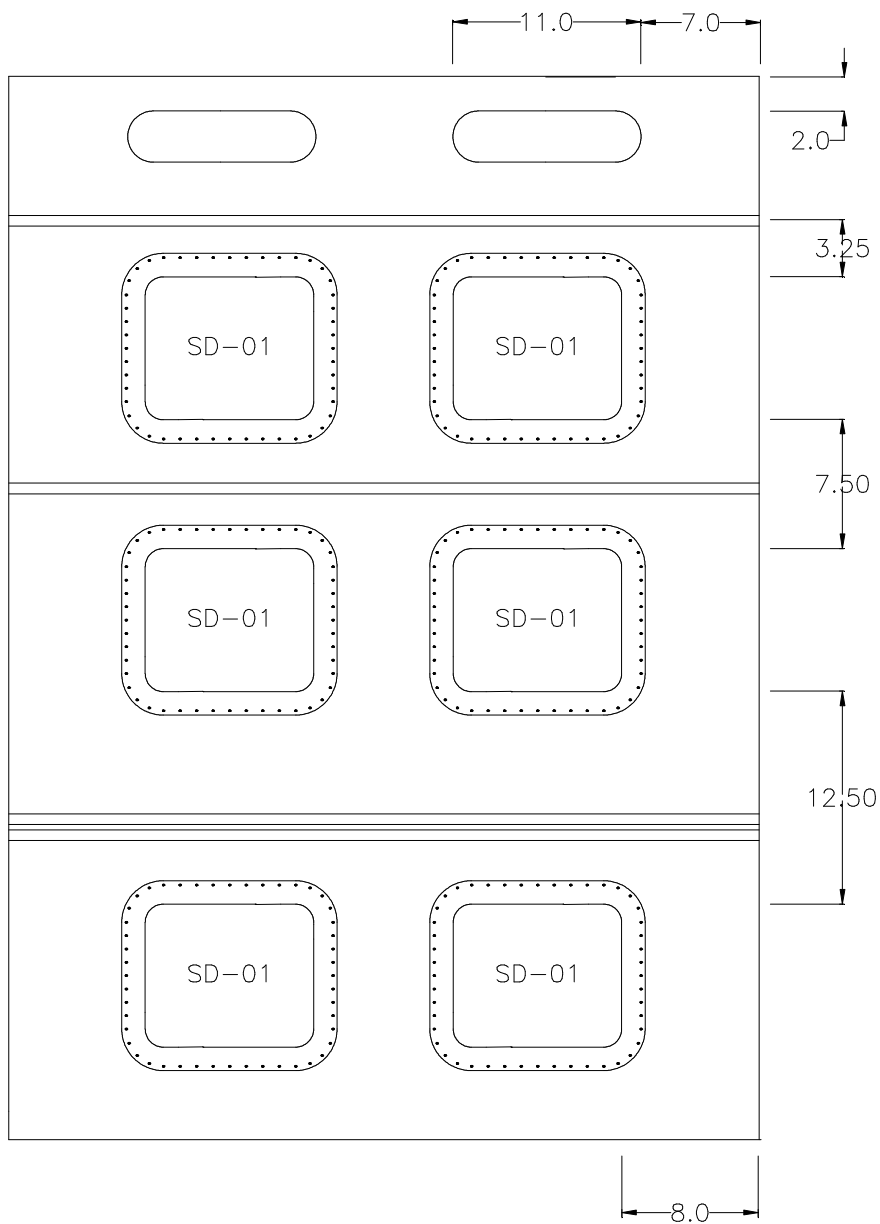


Figure 25.1.1

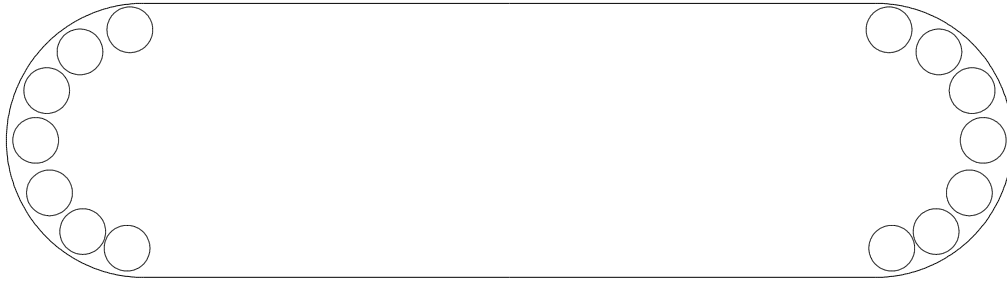


Figure 25.1.2

20.2 Optional Skylights

- 1) Use the measurements figure 25.1.1 to locate SD-01 doublers.
- 2) Trace around the inside of the doubler with a fine felt pen.
- 3) Cut out the material inside the area you traced and file all edges nice and smooth.
- 4) Use Proseal or similar sealant around the perimeter and install with RV1410 rivets.
- 5) Repeat this procedure for up to six skylights.

20.3 Optional Side Windows

- 1) Adjust the WD-01 doubler to be parallel to the door window. Figure 25.3.1.
- 2) Installation is similar to the skylights.

Figure 25.3.1

